

Hinge Side Installation Instructions



- 1 At approximately 2" below middle hinge, mark the centerline of the door edge.



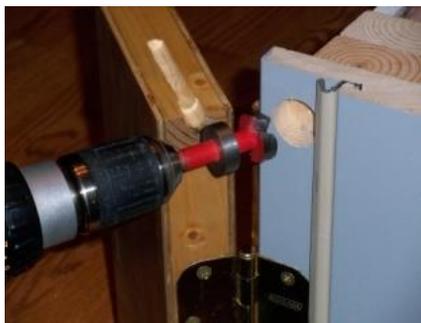
- 2 Maintaining horizontal level and parallel with the door face, drill a 1/2" hole 3/4" deep; follow with 3/8" hole to an overall depth of 3 5/8" deep. (Sovilok Step-drill will do this in one step)



- 3 Install the Blind hole transfer nut "A"



- 4 Transfer a centermark to the doorframe by closing the door just enough to "punch" mark into the frame. Use spacer washers if mark does not transfer when door is closed.



- 5 Maintaining horizontal level and perpendicular to the doorframe, bore a 1 1/8" hole 1 1/2" deep.



Hinge Side Installation Instructions



- 6 Install Drill Gauge "B" with the radius edge toward the opened door. Secure it with the wood screw furnished in the kit. (the ½" hole will be directed toward the center of the 2x4 studs)



- 7 Using a ½" Drill bit, and using Drill Gauge "B" to guide the proper angle, drill into the studs to an overall length of 5 ¼" from the face of the drill gauge. You will be drilling at the proper angle to match the angle of Detail #1



- 8 Vacuum wood shavings and dust from holes.



Installation Instructions



9 Apply appropriate glue to Detail #1 and install into doorframe. Rotate Detail to align with hole properly.



10 There is a designed interference in the last 1/4" of Detail #1. Seat Detail #1 in position with a punch and hammer.



11 Apply appropriate glue to Detail #2 and install into edge of door making sure the radius of the "Head" is in line with the swing arc of the door as it closes. Seat Detail #2 with a block of wood and hammer.



12 Close the door to ensure proper alignment.

